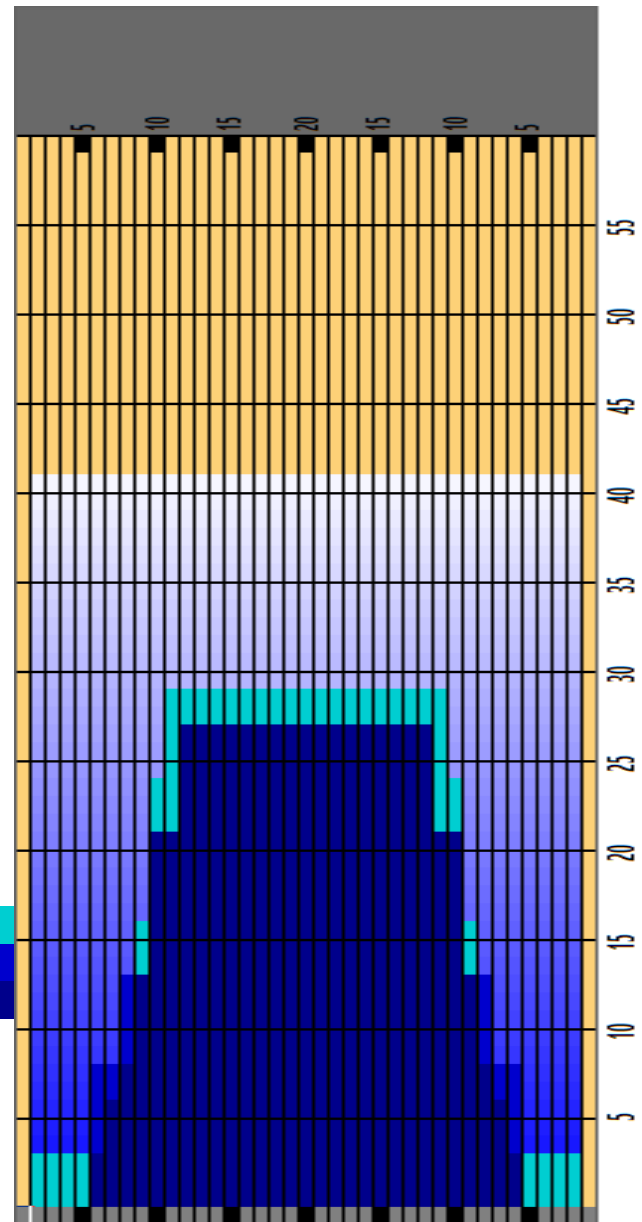


Oil Pattern Distance	41	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	8.8 mL	Volume Oil Total	25.45 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	7L	7R	1	18	3	A	27	3.9	6.4	2.5	1350
3	8L	8R	1	18	3	A	25	6.4	8.9	2.5	1250
4	9L	9R	3	18	3	A	69	8.9	16.5	7.6	3450
5	10L	10R	3	18	3	A	63	16.5	24.1	7.6	3150
6	11L	11R	2	18	3	A	38	24.1	29.2	5.1	1900
7	2L	2R	0	22	3	A	0	29.2	34.0	4.8	0
8	2L	2R	0	26	3	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	27.0	-14.0	0
2	12L	12R	2	22	3	B	34	27.0	20.8	-6.2	1700
3	10L	10R	3	18	3	B	63	20.8	13.2	-7.6	3150
4	8L	8R	2	18	3	B	50	13.2	8.1	-5.1	2500
5	6L	6R	1	14	3	B	29	8.1	6.2	-1.9	1450
6	2L	2R	0	10	3	B	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.83	1.38	1	1	1.38	5.83

